

FO5020" 06E66860

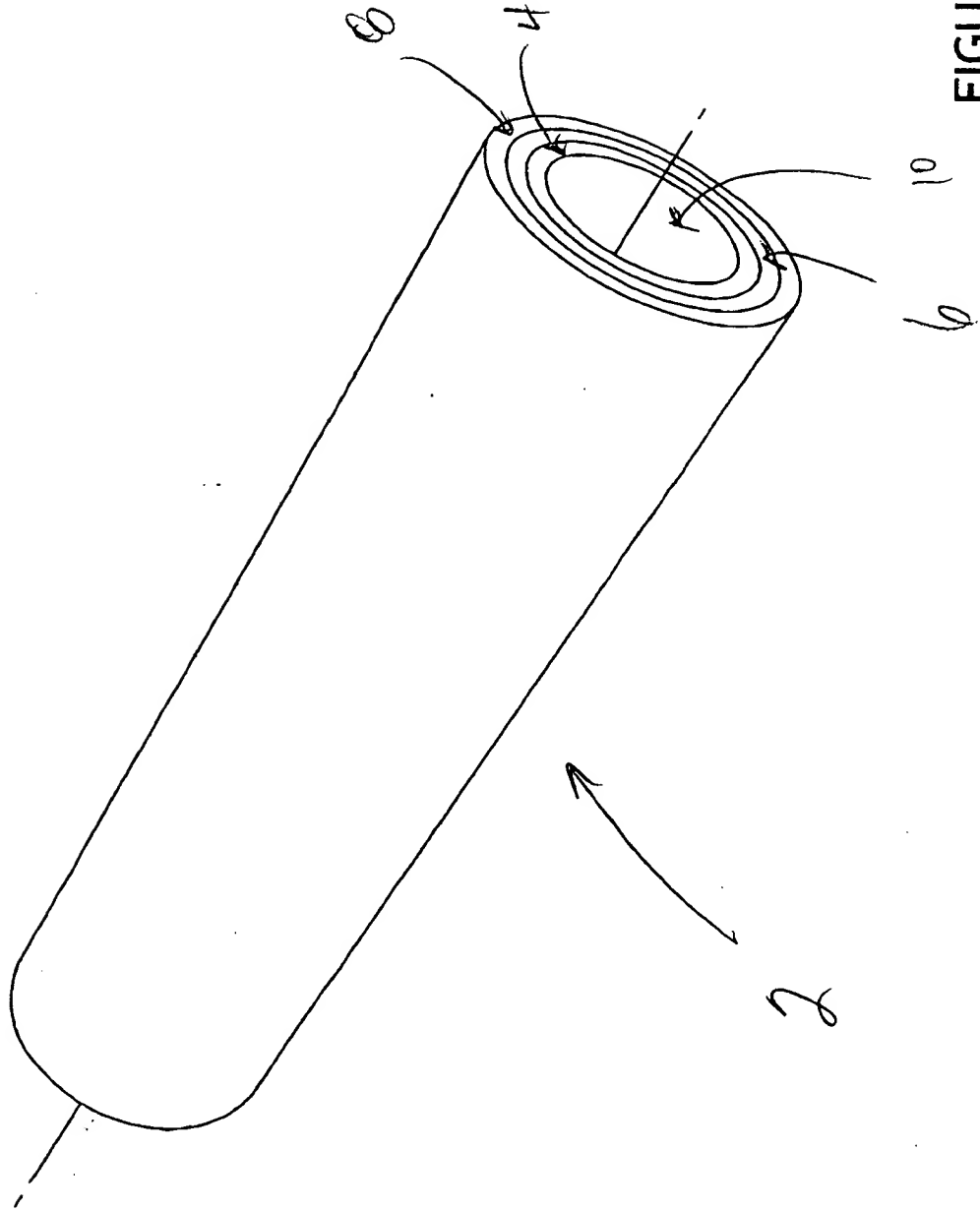


FIGURE 1

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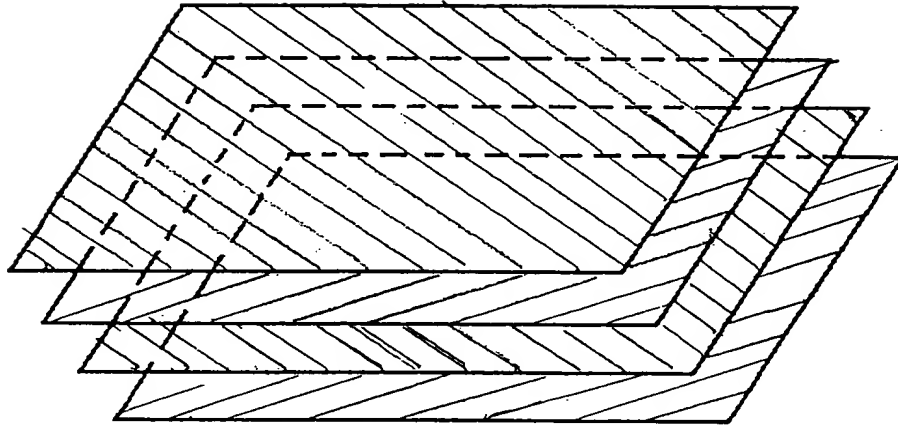


FIGURE 2

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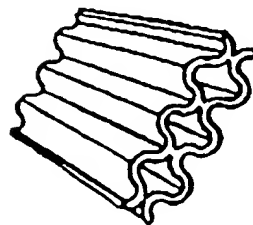
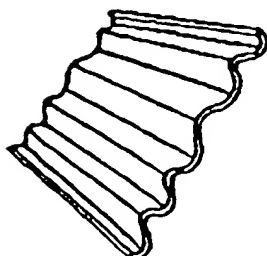
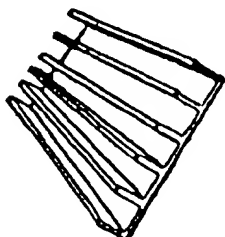
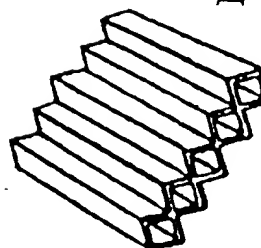
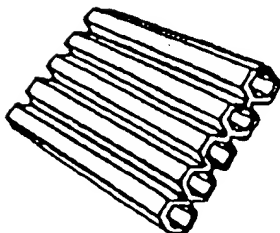
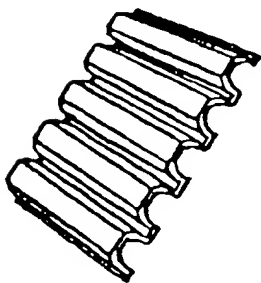
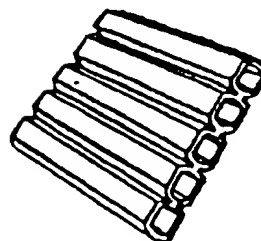
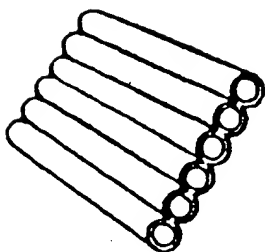
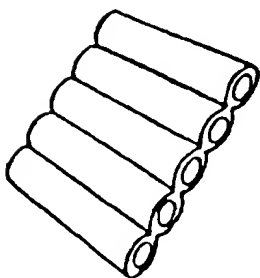
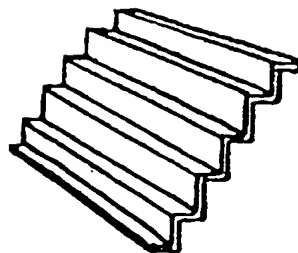
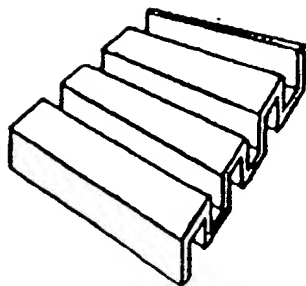
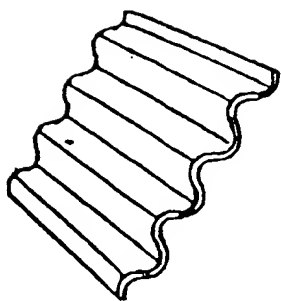
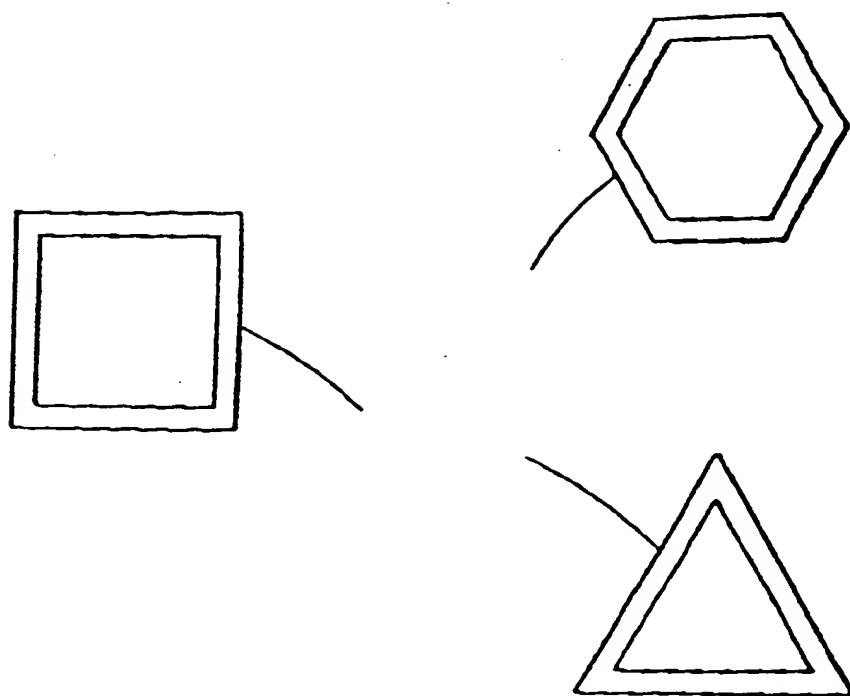


FIGURE 3

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FO5040" 06E66860



**FIGURE 4**

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099390.07501

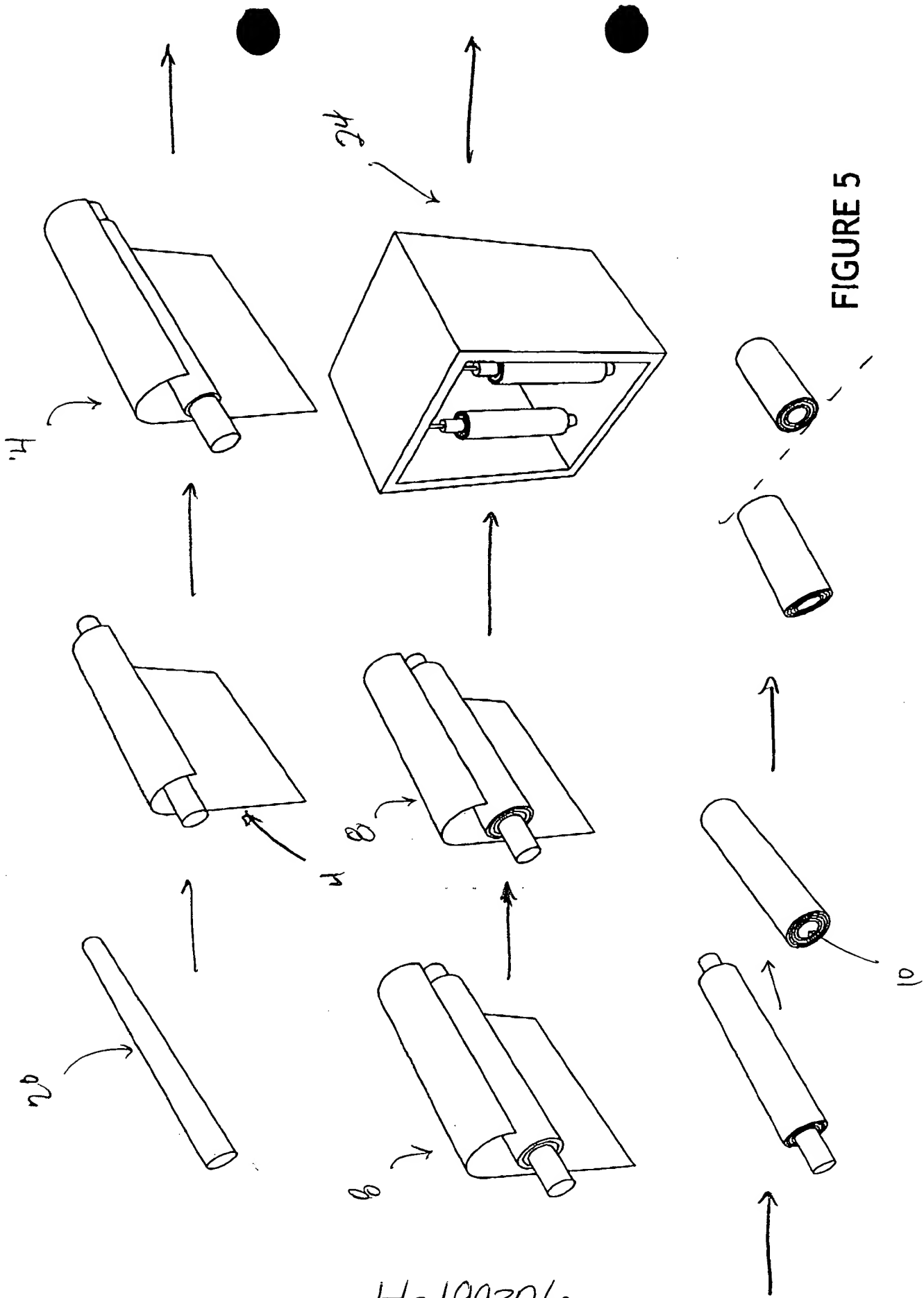


FIGURE 5

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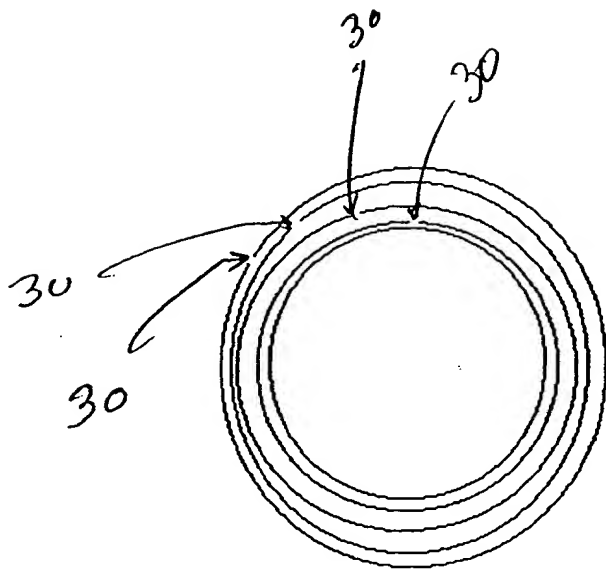


Figure 6

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FO5020" 06E68860

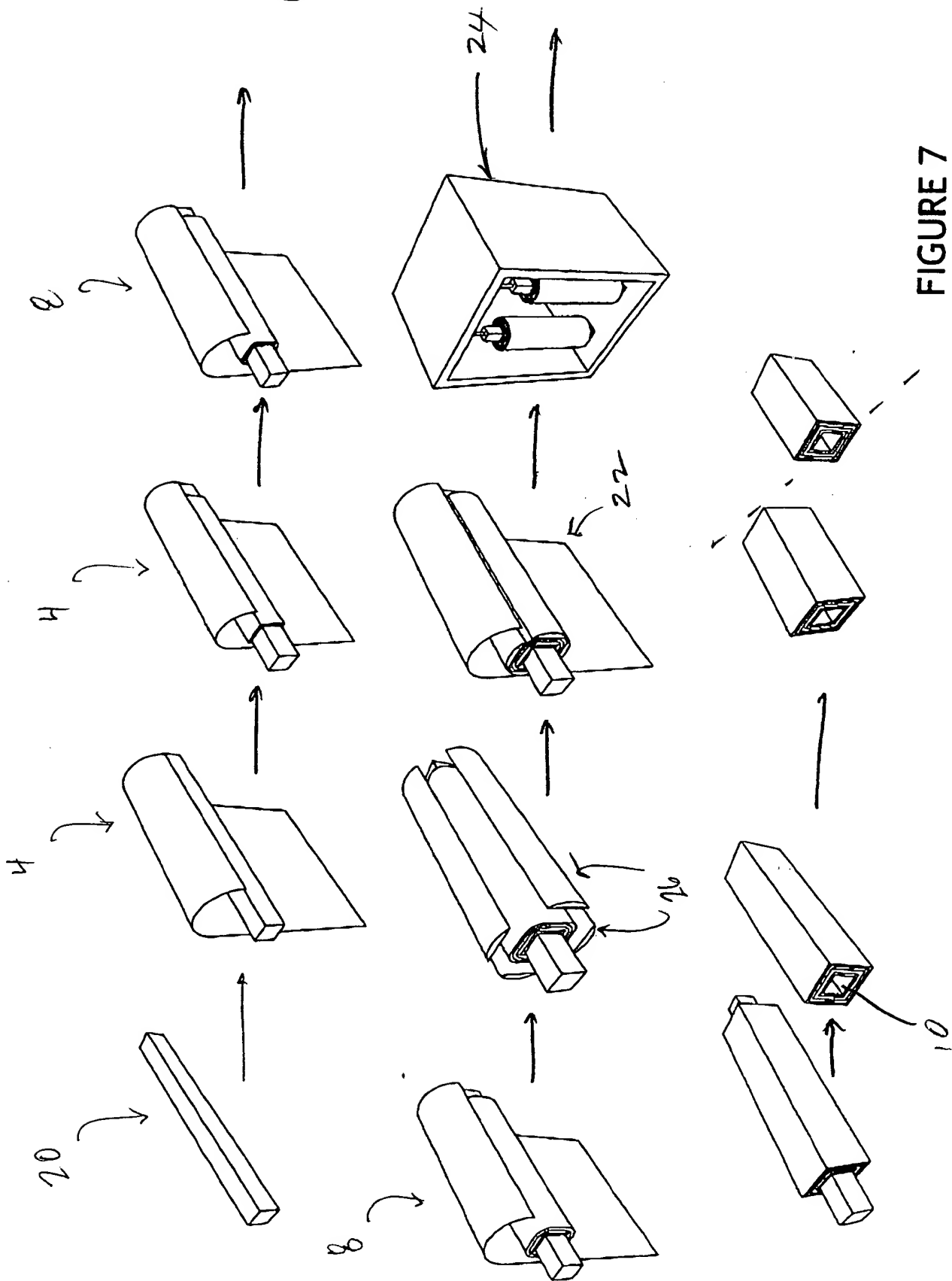


FIGURE 7

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105020" 05E66860

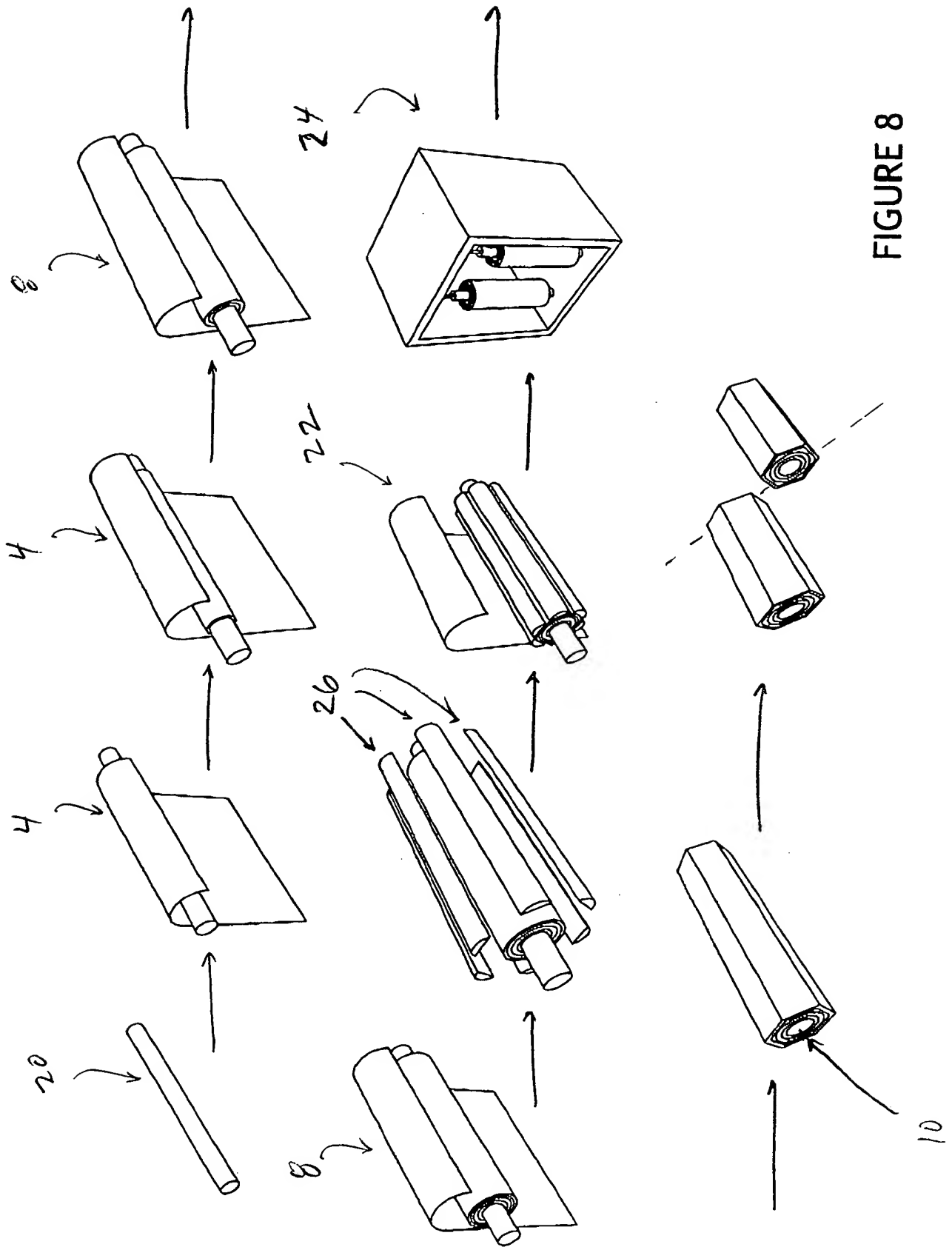


FIGURE 8

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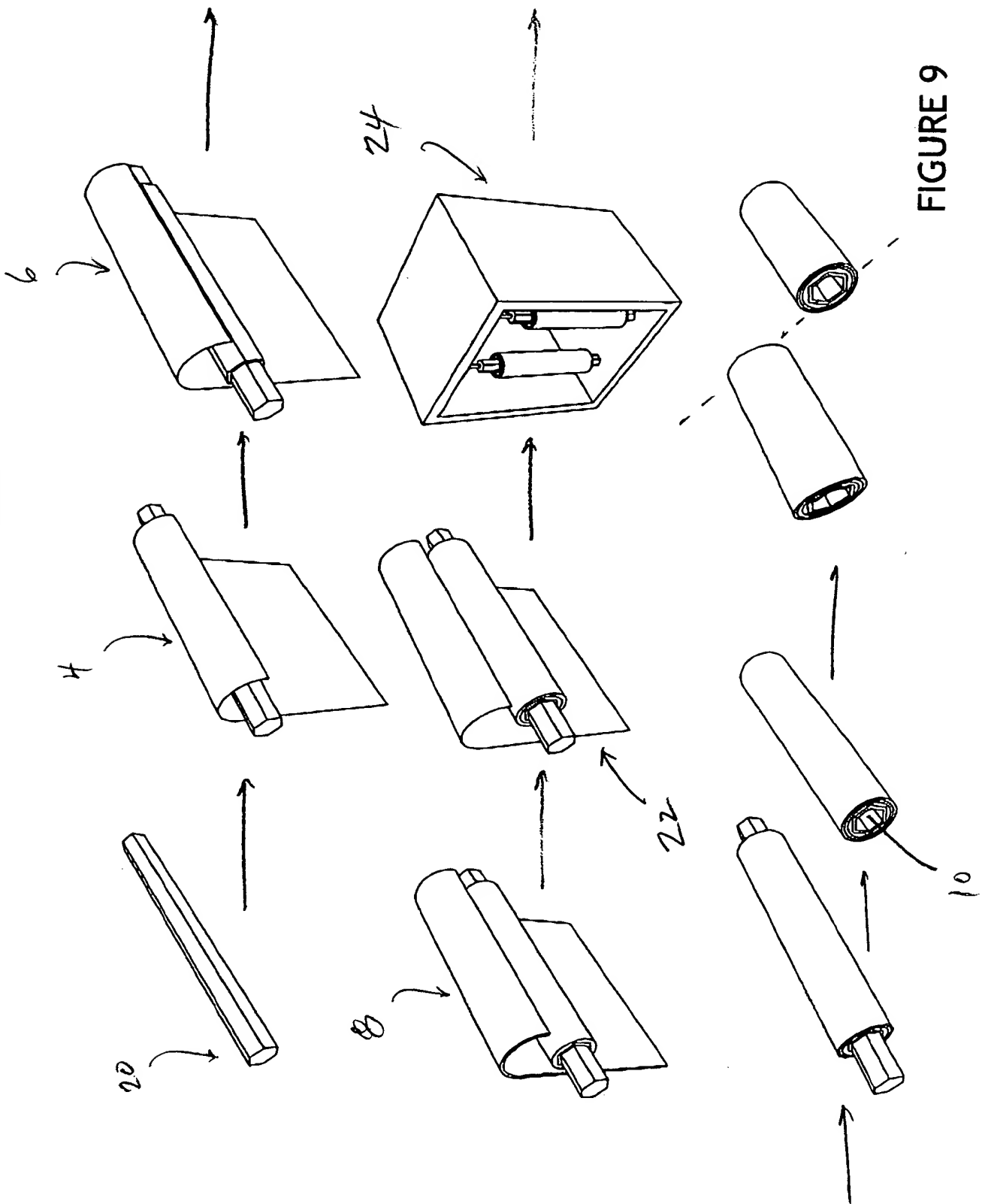


FIGURE 9

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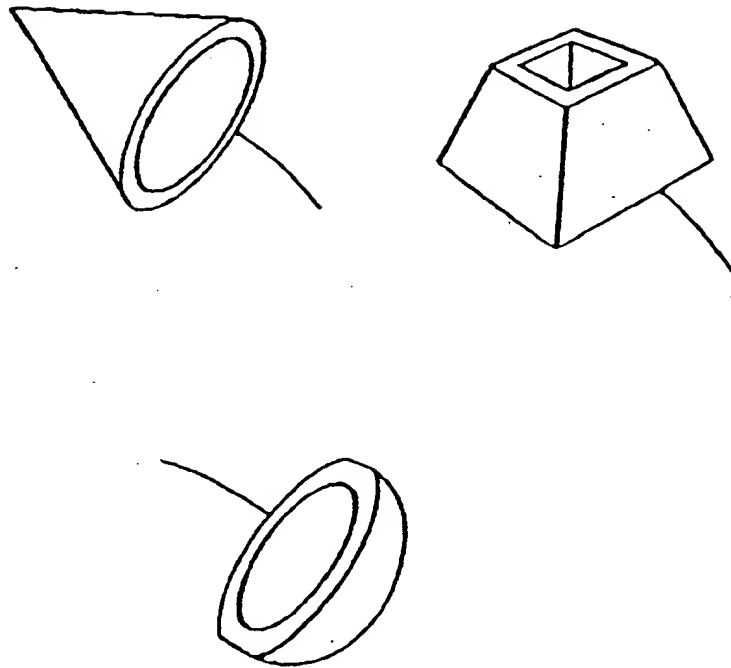


FIGURE 10

0989390 "070501  
T05020" 06E66860

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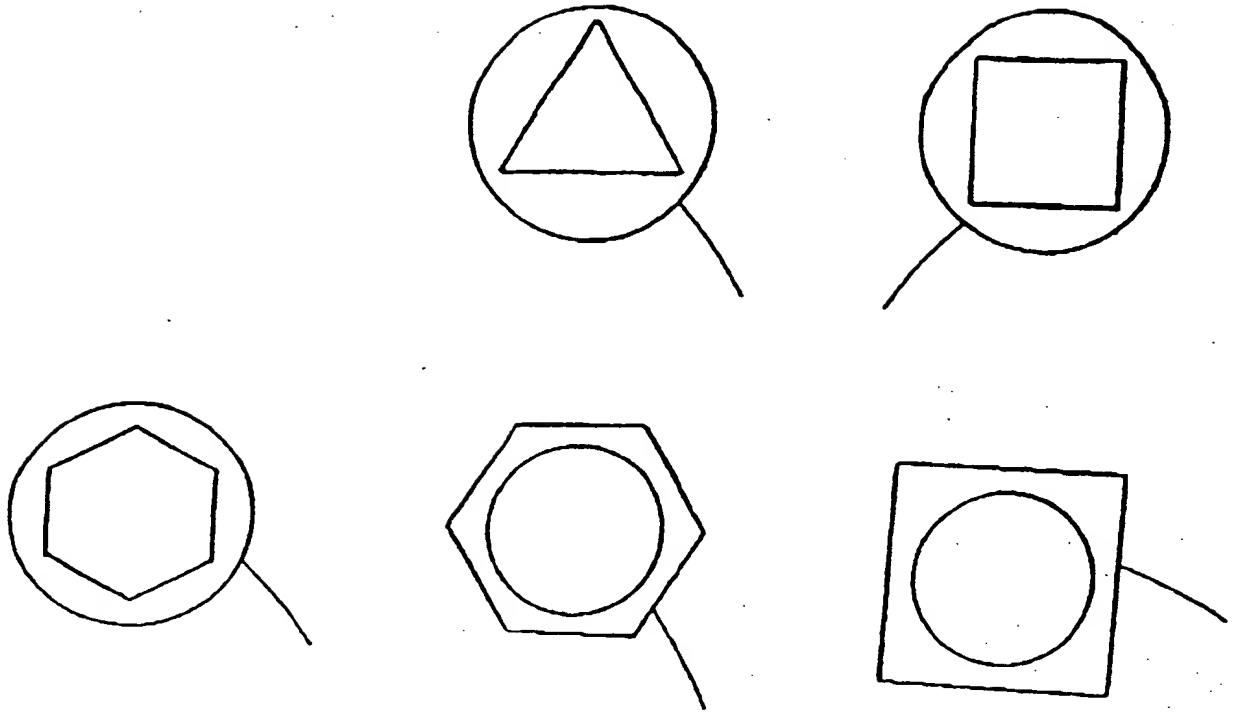


FIGURE 11

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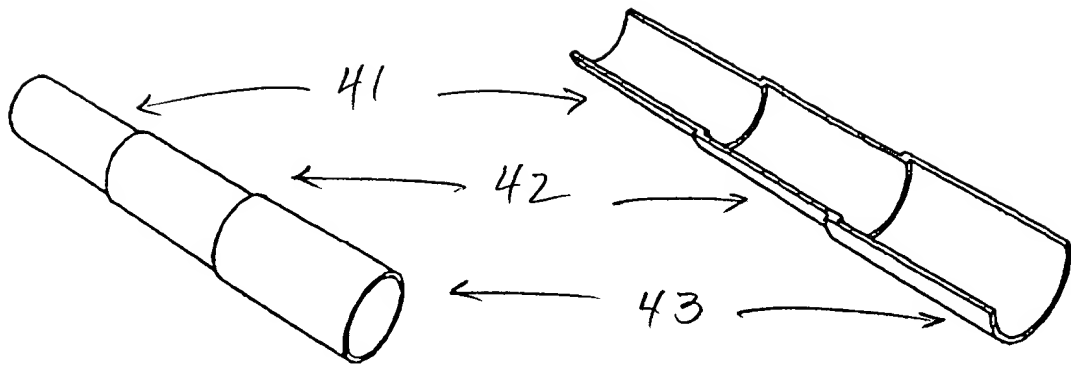


FIGURE 12

FOUO 06E6850

FO50/0" 05E6B60

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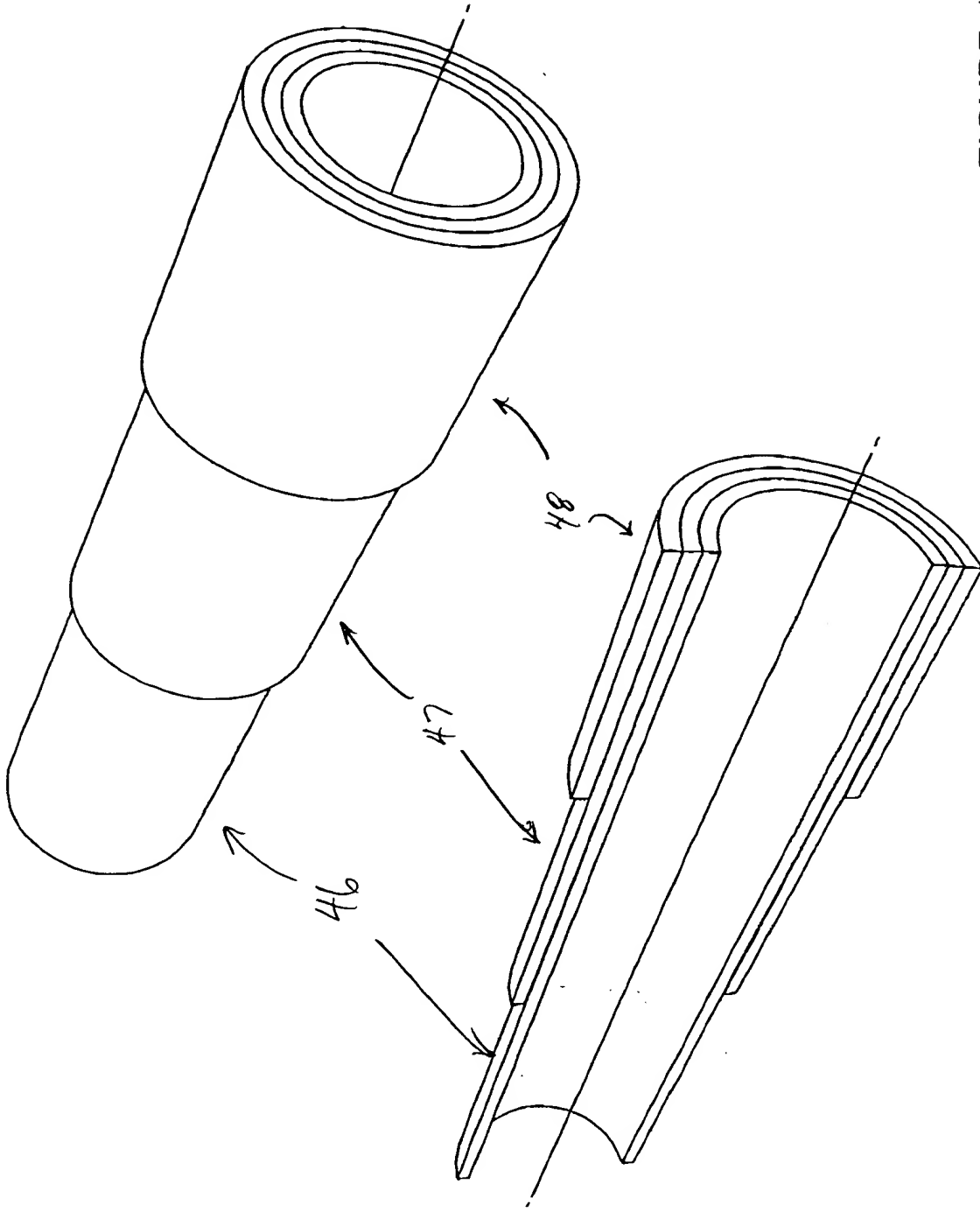


FIGURE 13

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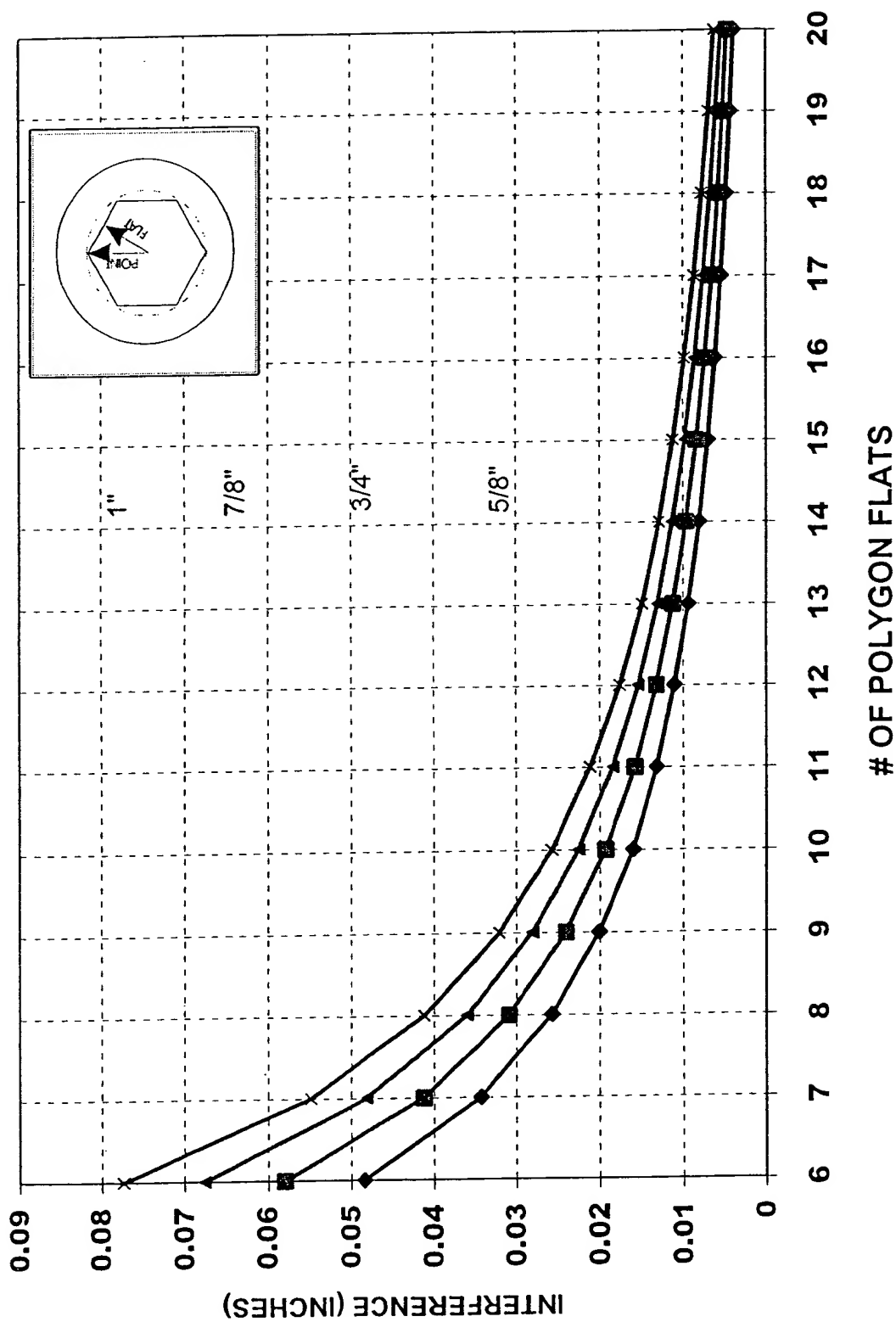


FIGURE 14

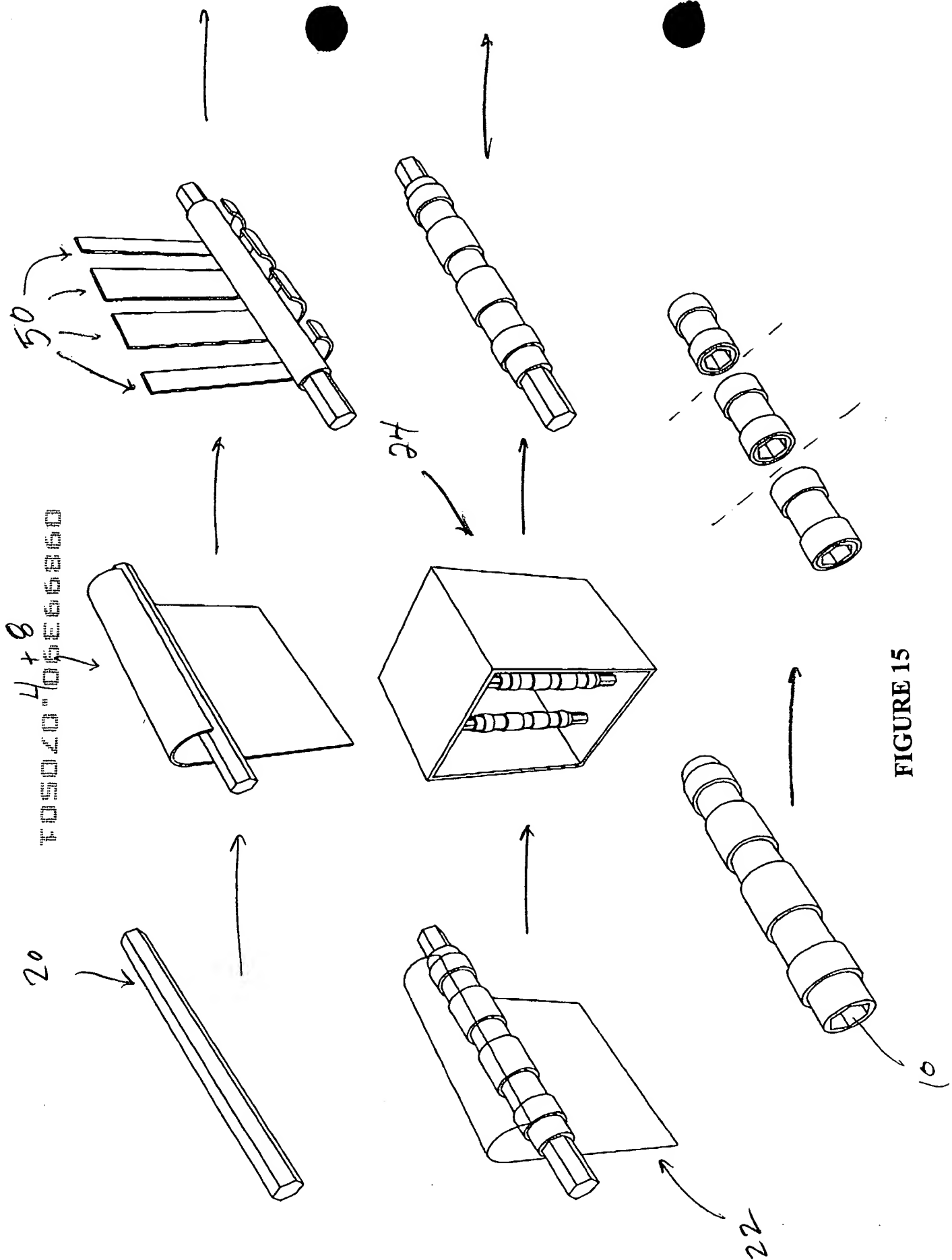


FIGURE 15

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FDSDZD" D6E6686D

COMPOSITE LAYER THICKNESS	# OF END OVERWRAP LAYERS									
	0	3	5	10	15					
10			160	250	SHAFT BROKE				250	SHAFT BROKE
12	156 169	291 304	SHAFT BROKE	320 332 302	318	SHAFT BROKE	304	SHAFT BROKE	321	SHAFT BROKE
14		339 291	SHAFT BROKE	325 351	325	SHAFT BROKE	325	STEEL BROKE	325	STEEL BROKE
16		340 350	STEEL BROKE	343 340 340	343 340 340	STEEL BROKE				
18	120			350	315	STEEL BROKE	315	STEEL BROKE	325	STEEL BROKE
20										
22										
24										

# OF END OVERWRAP LAYERS

FIGURE 16

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